

Part Number	00115399	Name	Mill, watermelon 6.125 OD 7 IN 23.00-29.00 PPF 3-1/2 REG P-B
Primary Legacy Number	62774-033	Version	B.3
Secondary Legacy Number		Is Prime	Not Set
Type	Inseparable	Source	Make
Checker		Promoter	
Described By	Document Number		Version
	D000009837		A.4
ECN That Caused This Version	15119 (62774 kutrite change from 1/8 to 1/4 IN)		
Classification	Weatherford/Casing Exits/Mills/Mill		
Attribute	Value	Attribute	Value
Assembly WIP	OK As Is	CASING SIZE	7.000 in
CASING SIZE FRACTIONAL	7	CASING WEIGHT MAXIMUM	29.00 lbs-mass/ft
CASING WEIGHT MINIMUM	23.00 lbs-mass/ft	CONNECTION DOWN NAME	Regular
CONNECTION DOWN RELIEF	None	CONNECTION DOWN SIZE	3.500 in
CONNECTION DOWN SIZE FRACTIONAL	3-1/2	CONNECTION DOWN TYPE	Box
CONNECTION UP NAME	Regular	CONNECTION UP RELIEF	None
CONNECTION UP SIZE	3.500 in	CONNECTION UP SIZE FRACTIONAL	3-1/2
CONNECTION UP TYPE	Pin	Customer Stock	OK As Is
DRESSED OUTSIDE DIAMETER	6.125 in	DRESSED OUTSIDE DIAMETER TYPE	Rough
DRESSING MATERIAL	Crushed carbide	FISHING NECK DIAMETER	4.250 in
FISHING NECK LENGTH	10.00 in	MODIFIER	watermelon
NOUN	Mill	Production WIP	OK As Is
Warehouse Stock	OK As Is		
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		PDM SYSTEM INFORMATION FOR PART 00115399 Mill, watermelon 6.125 OD 7 IN 23.00-29.00 PPF 3-1/2 REG P-B	

Part 00115399, B (Design) BOM List:					
Line Number	Number	Name	Quantity	UOM	Reference Designator
1	00115388	Mill, watermelon, blank, 5.500-6.375 OD, 3-1/2 REG pin X box	1.0	each	
3	00102759	Rod, carbide composite 0.250 DIA 0.250 LG IN	3.81	pounds	
4	00102760	Rod, carbide composite 0.313 DIA 0.313 LG IN	11.43	pounds	
5	00104547	WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED	4.39	pounds	
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